

# PROTOCOL

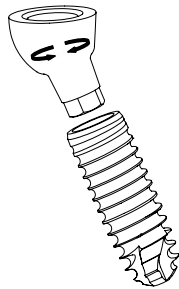
## DOUBLE ANGULATION ABUTMENT SETTING PROTOCOL

Always concerned about our users' full satisfaction, we provide all the necessary information for an optimal use of these new products.

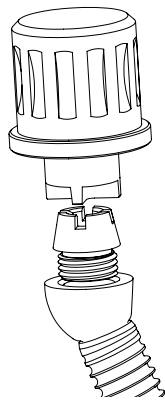
This protocol is intended for the following abutment references:

M-PC322	Ø 3.2-20°
M-PC323	Ø 3.2-30°
M-PC422	Ø 3.9-20°
M-PC423	Ø 3.9-30°
M-PC522	Ø 4.7-20°
M-PC523	Ø 4.7-30°

- i** We remind you that you are strongly advised to refer to the prosthetic protocol before any prosthetic element setting. In a full prosthetic stabilization situation, we advise you to favor the following implants:
- Ø 3.2 - L 11.5/L 13/L 15.
  - Ø 3.9 and Ø 4.7 - L 10/L 11.5/L 13/L 15.
- In a screw-retained crown and bridge situation, the double angulation abutment corrects the implanting angulation to offer a compatible angulation for a prosthetic screwing.



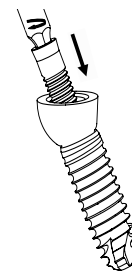
- 1** Orientate and insert the lower part of the double angulation abutment in the implant connection in the wanted position.



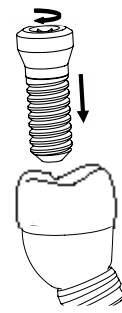
- 3** With the help of the prosthetic screw tool, manually screw the conical head abutment. We advise you to coat the external thread with anaerobic glue like CEKA BOND (TBR ref.: CB1)

In case of an abutment setting waiting for gingival healing, put a conical head protection cap (HOCP400) on the abutment.

Impression will be proceeded using transfer TDP400 in direct technique or TIP400 in indirect technique. The analog HP400 will be attached with the impression for the laboratory phase.



- 2** Insert and set the screw with the smaller conical head by using the screwdriver. When you will be sure of the positioning and at final screwing step, tighten the screw with the torque wrench and its tip. (Torque strength : 20 to 30 N.cm depending on the implant diameter and length, on the bone quality and on the healing period.)



**Remark:** In a situation of temporary or permanent screw-retained full prosthesis, use temporary sheath (TBR ref.: HO-GPC400) and titanium sheath (TBR ref.: HO-GC400) after conical abutment tightening.

- 4** Screw the prosthesis using the remaining screw. When you will be sure of the positioning and for final screwing step, tighten the screw with the torque wrench and its tip. (Torque strength : 20 to 30 N.cm depending on the implant diameter and length, on the bone quality and on the healing period.)